

[ Internal Use Only ] <<The information in this document should not be used for other purpose than Sony and/or Sony authorized dealers (ASC/ASD).>>

Sony Corporation

No. DPPJ16-078-TN

## Technical News

Issued : November 4, 2016

**Subject: Service Part Registration [Component parts of Top Cover ASSY]**

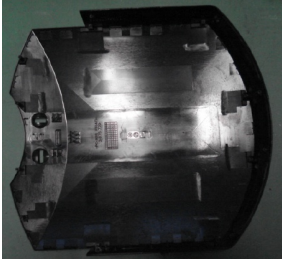
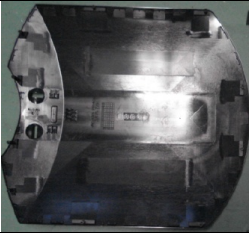

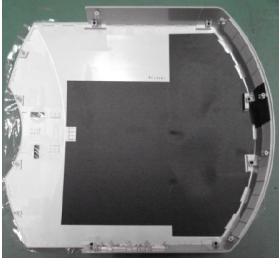
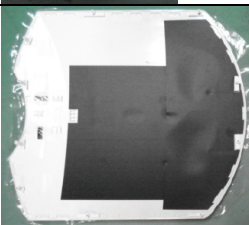
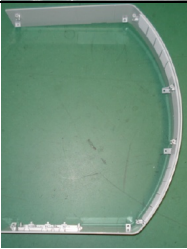

[Applicable Model ]

Model / Destination	Serial Number	Number of Unit
VPL-HW45 SYQ		
VPL-HW45 UC7		
VPL-HW48 C1		
VPL-HW60 J1		
VPL-HW65 SYQ		
VPL-HW65 UC7		
VPL-HW68 C1		

**[Description]**

The parts below are registered as the service parts.

**[Part Registration Info.]**

Applicable Models	Old Parts		New Parts	
VPL-HW45/B VPL-HW48/B VPL-HW60/B VPL-HW65/B VPL-HW68/B	COVER ASSY, TOP  X-2592-495-1		COVER ASSY (B), TOP  X-2593-180-1	
			HOOD ASSY (B)  X-2593-544-1	
VPL-HW45/W VPL-HW48/W VPL-HW60/W VPL-HW65/W	COVER ASSY (W), TOP  X-2592-496-1		COVER ASSY (W), TOP  X-2593-181-1	
			HOOD ASSY (W)  X-2593-545-1	
			SHEET, REAR  4-591-320-01	

New parts above are what the old parts are devided. From now on, TOP COVER ASSY (B) (or COVER ASSY (W), TOP) or HOOD ASSY (B) (or HOOD ASSY (W)) can be replaced individually.

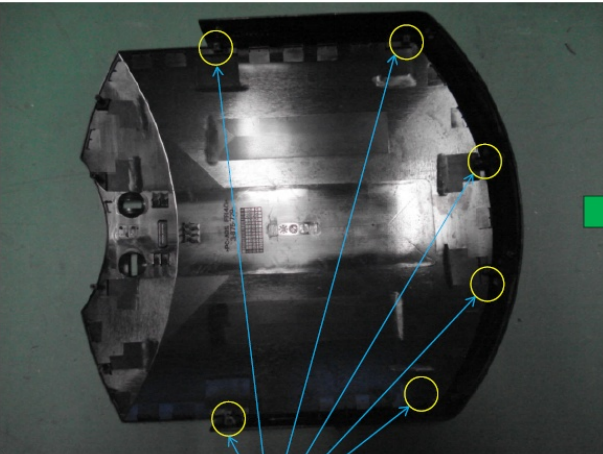
Additionally, REAR SHEET (4-591-320-01) is the exclusive part for the /W model. When replacing the HOOD ASSY (W) of the /W model, be sure to use new REAR SHEET, (4-591-320-01). It is not possible to re-use the torn one.

However, when only replacing the TOP COVER ASSY (W) (X-2593-181-1), use the attached REAR SHEET on the existing TOP COVER ASSY (W), (X-2592-496-1) as it is.

As for the replacement procedure, refer to the followings.

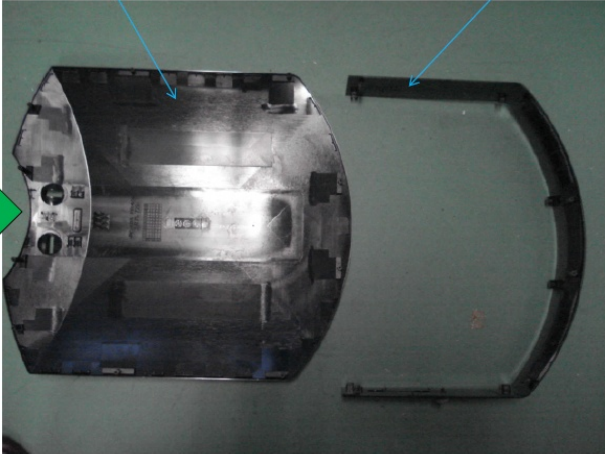
Replacement procedure (1)

COVER ASSY, TOP X-2592-495-1
COVER ASSY (B), TOP X-2593-180-1
HOOD ASSY (B) X-2593-544-1



Remove 6 screws, 3x12 TYPE2 IT-3 (7-685-648-79).

Old part

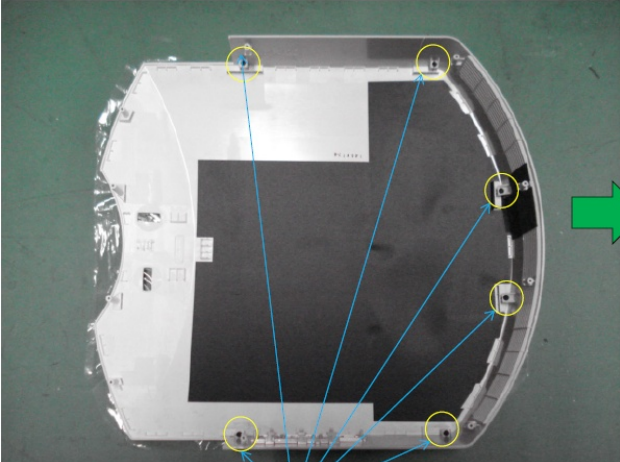


Replace either part and fix them by the same screws. (Tightening Torque: 0.8 +/- 0.1 N · m)  
Since they are tapping screws, tighten them along the existing threads.

New part

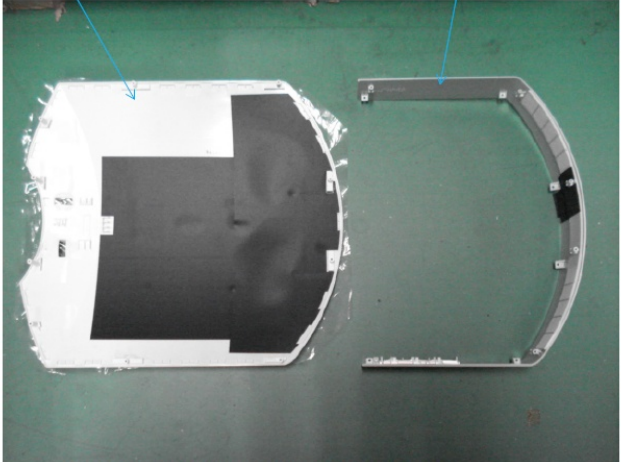
Replacement procedure (2)-1

COVER ASSY(W), TOP X-2592-495-1
COVER ASSY (W), TOP X-2593-181-1
HOOD ASSY (W) X-2593-545-1



Remove 6 screws, 3x12 TYPE2 IT-3 (7-685-648-79).

Old part



Replace either part and fix them by the same screws. (Tightening Torque: 0.8 +/- 0.1 N · m)  
Since they are tapping screws, tighten them along the existing threads.  
When replacing the Hood ASSY, refer to procedure (2)-2 also.

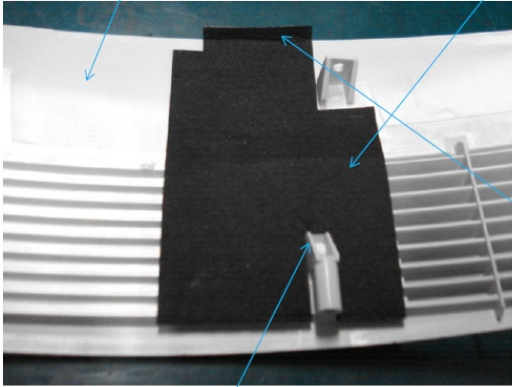
New part

### Replacement Procedure (2)-2

- \* When replacing the hood ASSY (W) (X-2593-545-1), adhere the Sheet, Rear (4-591-320-01) as indicated below and reassemble the parts.

HOOD ASSY (W) X-2593-545-1

SHEET, REAR (4-591-320-01)



Attach the sheet so that its slit would fit to the rib.



Crease the protruded tip of the sheet, and press the creased part when attaching the top cover ASSY (W).